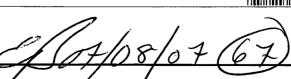
Dart Aerospace Ltd. Friday, 5/25/2007 8:16:15 AM Date User: Kim Johnston **Process Sheet Drawing Name** : BUSHING : CU-DAR001 Dart Helicopters Services Customer Job Number : 32574 : 10173 **Estimate Number** :NA : D2537 **Part Number** P.O. Number S.O. No. : NA · D2537 REV A1 : 5/25/2007 **Drawing Number** This Issue : N/A : NC Prsht Rev. Project Number : NA Type : MACHINED PARTS First Issue **Drawing Revision** : 31107 Previous Run Material Due Date : 6/22/2007 50 Um: Each Qty: Written By Checked & Approved By D 05.01.31 Comment : Est Material change on Step 2 KJ/JLM **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: M304R500 0.500" 304 SS roundbar 1.0 Comment: Qty.: 0.1203 f(s)/Unit Total: 6.0165 f(s) Material: AISI 304/316 Round Bar Ø0.500"(M304R.500) Batch: 103 aon 2.0 HARDINGE HARDINGE CNC LATHE SMALL Comment: HARDINGE CNC LATHE SMALL 1-Machine as per Folio FA273 2-Deburr and Tumble 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8 Comment: SECOND CHECK PACKAGING ' 5.0 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



W/O:		WORK ORDER O	CHANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				,			· · · · · · · · · · · · · · · · · · ·
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Part No: _	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date: _	01/06/0
			QA: N/C	Closed:	Date:	

NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCR)			
		Description of NC		Corrective Action Section B	3	Verification	Annroval	Anneoval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto
,								

NOTE: Date & initial all entries

Date:

Friday, 5/25/2007 8:16:15 AM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 32574

Part Number: D2537

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



(207/08107

Dart Aerospace Ltd

W/O:			WORK ORDER CHANGES					
DATE	STEP	PRO	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	·				.,			
Part No):	PAR #:	Fault Category:	NCR: Yes	No DO	Δ.	Date:	<u> </u>

Part No: _	PAR #: Fault Category:	_ NCR	: Yes	No	DQA	\:	_ Date: _	
			QA: I	N/C C	losed	l:	_ Date: _	

NCR:	NCR: WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC	Corrective Action Section B			Verification	Annroyal	Annroyal
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	32574
Description: Bushing	Part Number:	D2537
Inspection Dwg: D2537 Rev: A1		Page 1 of 1

	X	First Artic	cle	Prot	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Co	nments
1.250	+/-0.010					•	
0.316	+0.005/-0.000						
Ø0.438	+0.005/-0.000						

				<u> </u>		. 1	
easured by:		Audited by:	 		Prototype App	roval:	N/A N/A

Rev	Date	Change	Revised by	Approved
A	03.11.11	New Issue	KJ/RF	-1
В	05.02.17	Added Ø0.438	KJ/JLM of	Gill.

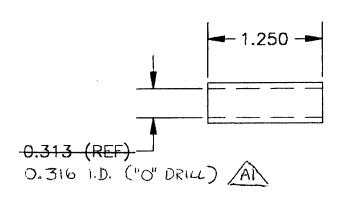




- C.	Design B Williams	DRAWN BY B WILLIAMS	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT			 	
	CHECKED	APPROVED	DRAWING NO.		RE	٧.	A
	M.M.	BW	D2537	SHEET	1 (OF	1
Į	DATE		MLE		S	CAI	E
	96:05:15	1	BUSHING			1	:1
	Al 02.0	8.30 OP A	0,316 WAS 0,313				







SHOP COPY RETURN TO

MATERIAL: 304/316 SS 7/16 OD 0.063 WALL

OR 0.065 WALL

SUBJECT TO AMENDMENT

KE 94.09.07 WITHOUT NOTICE

DART AEROSPACE LTD	Work Order:	
Description: Bushing	Part Number:	D2537
Inspection Dwa: D2537 Rev: A1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST X First Article Prototype							
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection		ments
1.250	+/-0.010	1.253					
0.316	+0,005/-0.000	1318					
(30.438	+0.005/-0.000	1440					
		Simil	715	3361	5		
	H	Simil	20				
fleasured by:	- Roth	Audited by	/:\ \a_		Prototype	Approval:	N/A
Date: 67/08/09 Date: 07/08/02						Date:	N/A
Rev Date Change A 03.11.11 New Issue B 05.02.17 Added Ø0.438						Revised by KJ/RF KJ/JLM	Approve